## Dodge<sup>®</sup> Steel-Housed IMPERIAL HD & S-2000 HD

# Heavy-Duty DODGE Quality for Tough Applications

DODGE steel-housed IMPERIAL HD & S-2000 HD mounted roller bearings combine proven IMPERIAL and S-2000 bearing technology with steel housings specifically designed for harsh applications.

In addition to the wide choice of steel housing configurations, the high capacity, double row spherical bearing elements are protected by exclusive sealing systems for maximum shielding. Optional end caps offer additional protection from contaminants. The sealed inserts can be quickly replaced on-site, saving valuable time and effort compared to bearings which must be rebuilt.

Choose between the exclusive time & shaft saving IMPERIAL adapter mounting system or the economical S-2000 set screw mount. The DODGE steel-housed HD line offers versatility and quality synonymous with the most recognized brand in mounted bearings.



#### **GENERAL FEATURES:**

Cast steel housings include a lifetime guarantee against breakage

Single piece inserts Proven DODGE sealing systems, triple lip & labyrinth Machined feet assure interchangeability

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#### **DODGE IMPERIAL HD**

#### **STANDARD FEATURES AND BENEFITS**

- Patented adapter mounting system
- Multiple steel housing designs
- Replaceable inserts
- Choice of triple lip or labyrinth seals
- Expansion/non-expansion convertible
- Housings designed for harshest applications
- · Easier to install/remove than conventional adapters

Patented Bearing Inserts

- Adapter sleeve improves concentricity, reducing inherent vibration
- Steel cage provides high temperature capabilities and precision roller guidance
- Tapered seal land maintains full contact when misaligned
- Corrosion resistant flinger blocks contaminants
- Clearance setting accomplished by turning nut a specific distance past the zero point

Corrosion resistant flinger blocks contaminants

Seal land maintains full seal contact when misaligned \_\_\_\_\_

Steel cage offers precision roller guidance

Optional metallic labyrinth seal and steel cage provide high temperature and high speed capabilities Patente lip seal chemica Ease in dismour patente Adaptor concent

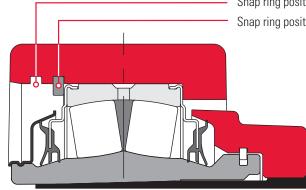
Patented nitrile multiple lip seal resists heat and chemical breakdown

Ease in mounting and dismounting achieved through patented adaptor system

Adaptor sleeve improves concentricity and reduces inherent vibration

### IMPERIAL HD & S-2000 HD: Expansion vs. Non-Expansion

- Field convertible
- Single snap ring
- Setting determined by position of ring in housing bore
- Part numbers available for ordering either configuration



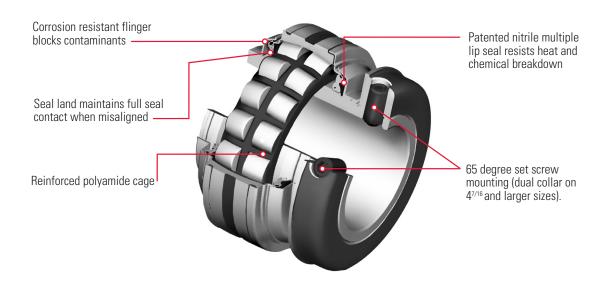
Snap ring position for expansion Snap ring position for non-expansion

#### DODGE S-2000 HD

#### **STANDARD FEATURES AND BENEFITS**

- Setscrew shaft mount
- Multiple steel housing designs
- Replaceable inserts
- Choice of triple lip or labyrinth seals
- Expansion/non-expansion convertible
- Housings designed for harshest applications
- Quick and simple installation
- Easy insert replacement
- Economical







Description	IMPERIAL	S-2000
Pillow Blocks, 2 bolt	1 1/8 – 4″	1 3/8 – 3/15/16"
Pillow Blocks, 4 bolt	2 3/8 – 5"	2 7/16 – 4 15/16"
Flange, 4 bolt	2 3/8 – 4"	1 3/8 – 3 15/16″
Flange, 4 bolt, E-dimensions	1 3/8 – 4 ½"	Made to Order Consult Baldor•Dodge for availability
Flange, piloted	1 1/8 – 5″	Made to Order Consult Baldor•Dodge for availability
Edger Flange, piloted	1 7/16 – 4 ½"	Made to Order Consult Baldor•Dodge for availability
Sealed Inserts	1 1/8 – 5″	1 3/8 – 4 15/16"



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